

## Recommended Solder Profiles

### RECOMMENDED SOLDER PROFILE - REFLOW (SMD TYPE)

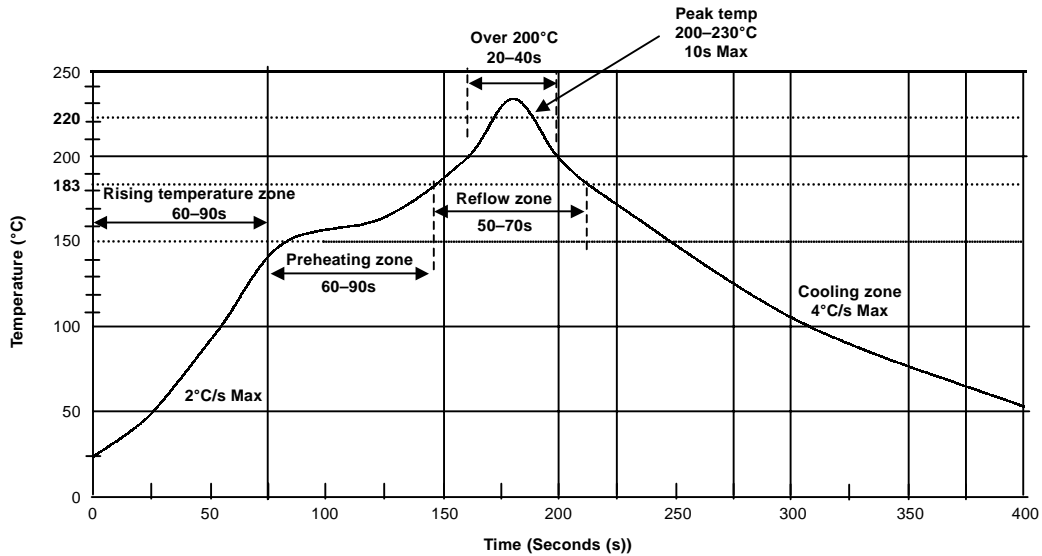


FIGURE 1

NOTES: 1) The reflow solder profile is measured on pin connection temperature.  
2) Any reflow process must keep the internal temperature of reflow parts at less than approx. 215°C.

### RECOMMENDED SOLDER PROFILE - WAVE SOLDER (THROUGH HOLE TYPE)

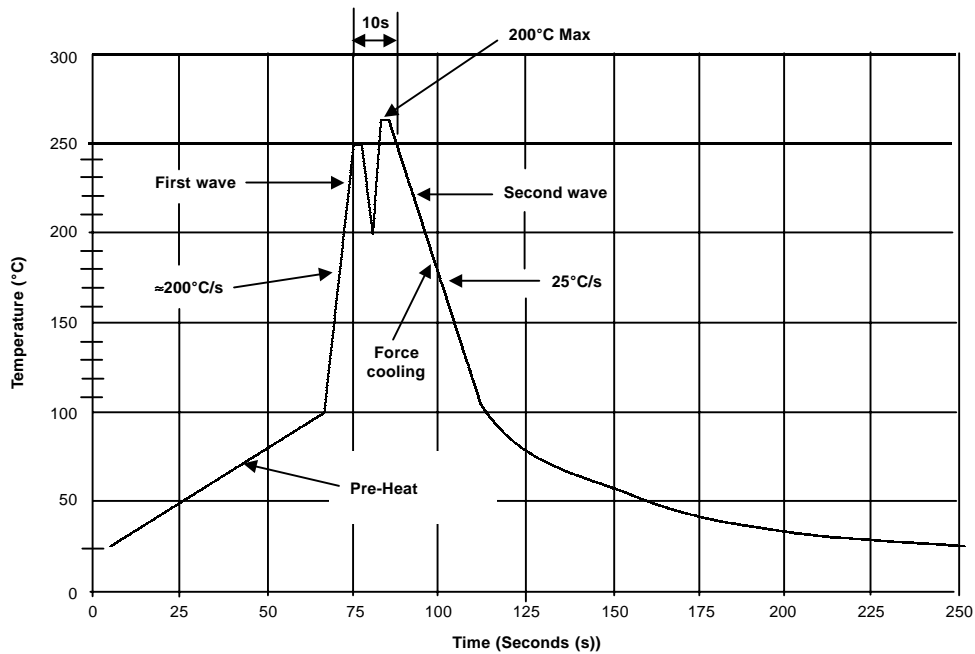


FIGURE 2

NOTES: 1) The wave solder profile is measured on lead temperature.  
2) The internal temperature of solder parts must be kept at less than approx. 183°C.